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23 Introduction

24 How long cows should stay in herds has been a topic of considerable interest in the last decade[6][17][7] but is not a new topic[13][11]. There are several reasons for this. The 25 commercial availability and wide use of sexed semen in the last 15 years has allowed dairy 26 farmers to make an abundance of dairy heifer calves. This has made dairyfarmers wonder if they 27 possibly could have too many heifers, and what the ideal number would be. Couple this with the 28 now also wide-spread use of beef semen in dairy cows, and dairy producers question how many 29 dairy heifer calves vs. beef-on dairy calves they should make. These options also have made the 30 industry more aware that how long cows stay in the herd on average is primarily a function of 31 how many heifers are available and brought into the herd. When the dairy farm stays at a 32 constant cow herd size, a cow must leave to make room for a calving heifer. The rapid 33 improvements in fertility, milk production, and cow comfort also lead to questions about the 34 35 criteria dairy producers should use torank and sell cows.Perhaps the old norm that cow replacement (culling) is something that overcomes us, is changing more into the idea that 36 replacement (cull) rates are more under control than previously thought. All these aspects are 37 related and make for a complicated but fascinating puzzle. 38

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In the US, this puzzle is currentlyprimarily one of economics and maximizing dairy profitability.
Outside the US, other drivers play a greater role in ideas on how long cows should stay in
herds[8][3]. For example, the observation that it may be good for consumer perception of dairy
farming that cows have long lives and therefore the cull rate is low. And the assertion that cows
that live long improve the environmental sustainability of dairy farming. Both these drivers
deserve more nuance than typically given but are not addressed in this paper.

47 This paper focuses on economic decision making around cow replacement. Some terminology first. Longevity is the general idea of a long life. Culling is removal from the herd when it is 48 decided that the cow has no future as a milk producing cow. Marketing is likely a better term for 49 culling because most cows are sold for beef to enter the food chain. Productive life is the time 50 from first calving to culling or death. It is calculated as 1 / annual replacement rate in a same size 51 herd. Cull rate is understood here to be the annual cow replacement rate if it includes death loss. 52 Cull rates and replacement rates are used interchangeably in this paper, but sometimes slightly 53 different definitions have been proposed as well[12]. 54

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56 **Replacement rates**

The annual cull rate in 2667 DHI herds with at least 100 Holsteins was 37% as measured in 57 August 2024 [10]. This number includes death rate. A 37% annual cull rate implies 1/37% = 2.758 years of productive life. This average productive life has decreased in the last 70 years. Seath [18] 59 in 1940 reported productive lives from multiple studies to range from 3.17 years to 4.34 years 60 (equivalent annual cull rates from 32% to 23%). More recent CDCB reports, also calculated from 61 DHI data, show that the percentage of Holstein cows not reaching the next lactation increased 62 from 32% in 2008 to 36% in 2021[2]. Of the first parity cows, 23% did not reach the next 63 lactation in 2008 and this was 28% in 2021. The risk of not completing the next lactation 64 increases with parity. In 2021, it was 32%, 40%, 49%, 57% and 65% for parties 2 to 6, 65 respectively. These risks were generallyslightly lower in previous years. The latest revision of 66 USDA's Net Merit selection index[19] reduced the average productive life from 2.8 lactations in 67 2018 to 2.69 lactations in the 2021. 68

Parity, not getting pregnant, and diseases are major risk factors for culling [7]. Low genetic merit
is also an important risk factor, as genetic audits show.Most cows are culled because there is
something wrong with them. It includes (relatively) low milk production in non-pregnant cows
that no longer pay their feed cost. Yet most cows are likely culled when they are still profitable.

Some major drivers of the economics of productive lifespan are herd replacement cost, 75 opportunity cost of maturity in milk production and genetic improvement, and the value of 76 calves. It is possible to express these factors in a cost per cow per year. The objective then is to 77 minimize the total cost per cow per year. In this simple analysis[6], a longer productive life 78 reduces the annual herd replacement cost and increases the fraction of mature cows in the herd. A 79 shorter productive life increases the average genetic merit of the herd andmay increase the value 80 81 of calves. There are trade-offs. The results from this simple analysis[6] show that the increased genetic merit of dairy heifers does not warrant a short productive life. This is in agreement with 82 an earlier literature review [5]. On the other hand, the results of this simple analysis do not 83 consider the opportunity cost of keeping low producing cows in the herd too long. 84

85

Genetically, the trait productive life was added to the Net Merit selection index in 1984[19]. This
trait essentially gives credit to sires whose daughters stay longer in the herd than the daughters of
other sires. The genetic trait productive life is essentially a reflection of healthy cows.

89 Since 1990, 12.5 months of breeding value for productive life have been added to the average

90 cow[1]. This implies that the average cow can stay one year longer in the herd. Assuming, for

example, that the average annual replacement rate in 1990 was 35% (34.3 months of productive

92 life), this added 12.5 months of productive lifemight have been expected to result in 46.8 months

93	of productive life, the equivalent of a 26% annual replacement rate. Clearly, this long of a						
94	productive life is not observed in practice as for example the DHI data above shows. It is						
95	therefore questionable, and a topic of debate and investigation, if improving herd health will						
96	increase average productive life. Keep in mind that a longer productive life should not						
97	necessarily be the goal when maximizing profitability.						
98							
99	Thefact that increased breeding values for productive life are not translated into lower						
100	replacement rates goes together with the observation that the number of heifers entering the herd						
101	is really what drives the average productive life. For every heifer that calves, a cow must leave.						
102	In closed herds, this decision starts at breeding with the assignment of semen types (sexed or						
103	conventional, dairy or beef) some 33 months before the heifer calves.						
104							
105	Some reasonable explanations of observed replacement rates re that dairy producers cull cows						
106	that either no longer pay their variable costand are not expected to do so in the future, or they						
107	cull the least profitable cows because a more profitable replacement heifer is entering the herd,						
108	or the norm is that cull rates should be in the mid-thirties. The next section attempts to describe						
109	the economic principles of cow replacement more fully.						
110							
111	Economic replacement principles						
112	Assuming a fixed number of dairy cows on the farm, each one occupying a slot (space) on the						
113	farm, then a reasonable objective is to maximize profitability per slot per unit of time. This is						
114	done by keeping the cow currently in the slot until some time into the future when the decision to						

replace her will yield a greater average profit of that slot over time than keeping the incumbent

116 cow longer. The view taken here is one of long-time average profitability of the slot, in contrast117 to a high temporary profit that can be obtained by selling the cow and not replacing her.

118

An optimal replacement policy maximizes profit per slot per unit of time. Such an optimal policy 119 keeps the current cow until the optimal time to replace her, typically assumed to be a calving 120 replacement heifer[14]. This is done, in principle, by calculating the net present value of the 121 expected future cash flows from keeping the cow until the optimal time in the future (Keep) and 122 compare that value with the net present value from replacing the cow now with a replacement 123 heifer (Replace). The difference, Keep – Replace, is the economic value of keeping the current 124 cow in the herd today. In scientific literature, this difference is called the retention pay-off or 125 future value[4]. I will refer to this difference as the keep value. If the keep value is negative, then 126 the cow should be replaced now[4][9][13][14]. A negative keep value is the opportunity cost of 127 delaying replacement of the cow until the next decision time. If this next decision time is soon, 128 for example next week, then the opportunity cost cannot be large because the cow would be 129 130 replaced next week if cash flows are truly maximized.

131

Calculating future cash flows is easier said than done. One hurdle is the mechanics of the calculation of future cash flows, including those of replacementanimals, far enough into the future such that all cash flow consequences of today's replacement decision are included. This typically requiredcalculating future cash flows of the current cow and her eventual replacements more than 5 years into the future. Another aspect is whether replacement decisions in the future should be optimized or are given. For example, we can have a given policy to keep an open cow until her milk yield no longer covers her feed cost (usually this is too long). Or we can have an
algorithm to determinehow long to keep the open cow until the optimal time of replacement.

To make optimal decisions in the future, the technique ofdynamic programming has been used tomake optimal sequential cow replacement decisions[13][9]. This was an active scientific area in the 1980s and 1990s. Early applications of the dynamic programming technique to cow replacement decision making were hampered by limitedcomputer capabilities. However, computing capability is no longer a serious limiting factor for the application of these algorithms.

The major hurdle to making better replacement decisions is the complexity of unbiased and 147 accurate predictions of future cow performance, including milk production, fertility, disease risk 148 etc. of each cowcurrently in the herd and the average replacement heifer. For example, a cow's 149 future cash flow is greatly affected by the milk production we expect in the remainder of 150 herlactation and in future lactations. Her past milk production can help to predict her future milk 151 152 production, but prediction of milk production is notoriously difficult, especially early in lactation. Historical records may be biased because only survivor cows contributed data to them[15]. The 153 effects of past and current health problems on future cow performance need to be estimated, such 154 as the effects of mastitis and lameness on milk, reproduction. Another challenge is the lack of 155 computerized data that affect future cash flows, such as body weights, body condition scores, 156 milk components, and type traits like udder functionality. If such data are already captured, they 157 may exist in separate databases that are not connected. Further, genetic selection in the era of 158 genomics is changing the dairycowrapidly. For example, the average heifer is expected to be \$150 159 160 more profitable in her lifetime than the average heifer one year ago[1]. Another problem for

accurate estimation of future cash flows is changing prices, such as for milk, feed, calves, sales
etc. These prices affect future cash flow projections, and the ranking of cows for culling
decisions.

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Figure 1 is an illustration of keep values over time for a high, average, and low producing cow. If the cow does not conceive, then the keep values keep decreasing until at some day after calving the keep value decreases below \$0 and it is optimal to replace the cow with a heifer. Pregnancy protects against culling because the keep value remains above \$0. The low producing cow has less time to get pregnant than the higher producing cows before her keep value falls below \$0.

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When the keep values of open cows are compared to daily milk income minus (over) feed cost 171 (IOFC), then typically the IOFC are still several dollars above \$0 when the keep value has 172 already decreased below \$0. This implies that keeping cows until their IOFC decreases below \$0 173 is too long. The opportunity cost of delayed replacement is approximately \$20 per week. An 174 175 extreme case of this phenomenon is cows that produce milk approximately 80% or less compared to the average cow will never have a positive keep value and should be replaced immediately. In 176 some cases, such cows can still have an IOFC of more than \$6 per day. They should be replaced 177 because they are the least profitable cows in the herd and replacement increases the average 178 profitability. As described above, it is difficult to accurately predict future milk yield and 179 therefore future cash flows, however. 180

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182 Optimal replacement rates

183 We can mimic a whole herd and apply optimal replacement (and insemination) decisions using keep values. The results of such an optimal replacement policy are theoretical optimal 184 replacement rates. Earlier such studies found optimum annual replacement rates often in the 185 upper 20s to lower 30s percent[5]. Sensitivity analysis have revealed important drivers such as 186 the difference between beef (cull) price and heifer replacement cost. The results in figure 2 are 187 from such a sensitivity analysis. Given many reasonable inputs, the default productive life in this 188 analysis was 2.9 years (34% annual replacement rate). Inputs were then changed one at a time 189 from the default by multiplying the default input by 0.75 (lower or less) or 1.25 (higher or more). 190 191

Increased productive life was observed with higher heifer prices, lower cull cow prices, lower 192 milk prices, higher feed cost, lower herd average milk yield, higher fertility, less milk variation, 193 194 and lower first lactation milk yield. In these cases, the model decided to keep cows longer. The input variable of less milk variation mimics a more uniform herd in terms of milk production 195 within a parity. Within a more uniform herd, there are fewer very low profitable cows that should 196 197 be replaced soon. The variable of lower first lactation milk yield mimics a greater difference in milk production between first and later parities.Greater income over feed cost reduced herd 198 average productive life because the differences between more profitable and less profitable cows 199 is greater, triggering the replacement of low producing, less profitable, cows. 200

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202 Practical support of culling decisions

Figure 3 is a practical application of keep values in a real460-cow dairy herd on a day in August
204 2024. Cow items like days in milk, parity, milk yield, reproduction status, semen type, genomic
205 Net Merit, etc. were extracted from the farm's dairy management program. Some input herd

statistics like average milk yield per parity were calculated from the management program and
prices were added by the manager. There were 22 cows with negative keep values ranging from \$1 to -\$91 with an average of -\$32. Negative keep values imply that a cow should be replaced by
a heifer now. Negative keep values are the opportunity cost of keeping a cow in the herd too
long.In this case, delayed replacement is assumed to be only for one week. Thus, the keep value
is the opportunity cost of replacing these cows one week too late. Much larger negative values
are only possible if a cow that should be replaced now, is kept much longer.

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The keep values appear to be reasonable, most of the time, when browsing through the cow 214 pages of cows. Many challenges remain for the application of the keep values concept in 215 practice. For example, automatic milk yield recording sometimes failed, which affected the 216 217 predicted future milk yield. Feed costs were based on estimated dry matter intakes from NASEM[16], but different rations and their different costwere not considered. Similarly, body 218 weights were estimated by parity, days in milk and pregnancy status only, but not available for 219 220 individual cows. Disease status and history were not included directly but were only influential when they caused lower milk production. The value of the pregnancy, and therefore the keep 221 value, was based on semen type (sexed dairy or beef) and genomic Net Merit of the cow, but 222 genomic data were not imported correctly sometimes. Selection biases may have to be reduced. 223 Efforts are underway to overcome these challenges. 224

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Despite remaining challenges, making replacement decisions based on expected future cash
 flows is a sound concept. Most dairy producers are already trying this, if only intuitively. With
 more technology and data collectionoccurring on dairy farms, the accuracy of these future cash

229	flows can be improved. For example, body weight scales or cameras may provide accurate							
230	estimates for individual cows where those data are now often not available. Sensors already help							
231	predict fertility and health, which could be used to future cash flows estimates. The cash flow							
232	concept also applies to other decisions, such as which type of semen and sire to use, when to start							
233	and sto	op insemination cows and when to dry off a cow. Work is currently being done in this area.						
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Figure 1. Illustration of the course of keep values (also known as Retention Pay-offs) for a high,
average, and low producing cow. Thekeep valuesvary by level of milk production, days in milk,
and how much time the cow is pregnant. In the illustration, conception occurred in the 3rd month
after calving, or the cow remained open. When the keep value decreases below \$0, it is optimal
to replace the cow with a heifer.





Figure 2. Sensitivity analysis of inputs that affect optimal annual replacement rates in a model
with optimal replacement decisions using keep values. The inputs were varied one at a time from
the default through multiplication by 0.75 or 1.25.



Figure 3. Example of keep values in a 460-cow dairy herd. Negative keep values imply that a
cow should be replaced by a heifer now. Negative keep values are the opportunity cost of
keeping a cow in the herd too long. In this case, delayed replacement is only for one week and
therefore negative keep values remain close to \$0. Much larger negative keep values are only
possible if a cow that should be replaced now is kept much too long.